

system 3R

ICS

Clamping elements for holding miscellaneous small items on WEDM machines



C665 700
ICS Adapter A/B

Basic element for direct mounting on machine table for accommodating the clamping elements of Series A and B. The low overall height allows optimum utilisation of WEDM technology when machining miscellaneous small items.

More adapter elements:

- C 950 120 Unizero pallet A
- C 950 510 Unizero adapter A
- C 457 940 3R adapter ICS A
- C 456 250 ICS guide adapter A (7/70)
- C 456 650 ICS adapter A to Mecarail
- N 460 700 ICS slides A

C 577 250
ICS Mecavice A
(0-70)

Horizontal vice with overall height 13 mm. Suitable for workpieces machined parallel and rectangularly.



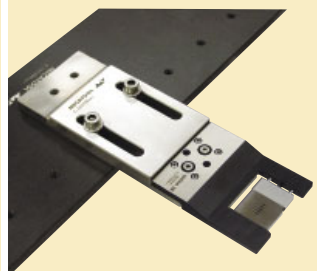
C 550 670
ICS Double clamps A
(5/80)

Clamp for holding thin plates with contact lip at zero height. A 4 mm-thick shim can be inserted between the adaptation faces for collision-free clamping.



C 577 200
ICS Side clamps A
(20-40)

The jaws which are only 6.5 mm thick allow optimum clamping and machining of miscellaneous small items up to max. 40 mm side length. Optimum clamping conditions thanks to three different jaws.



C 641 900
ICS Flange A
(7/120)

Very slimline clamp with a flange face only 7 mm in height for holding plates up to a width of max. 100 mm.

